FEEL FREE TO DISTRIBUTE. FigNoggle Designs CNC Plans for Asian Mini-Mills Ø0.19 THRU Ø0.25 THRU (#10) -0.75 0.38 NOTES: WHEN DRILLING AND TAPPING PERPENDICULAR TO YOUR WORKPIECE IS IMPORTANT, USE A TAP BLOCK. 1. THIS IS AN EASY TO MAKE TAP BLOCK FOR YOUR TWO MOST COMMON-SIZED BITS. (#10 and 1/4") 2. ESTIMATED TIME TO MAKE: 15 MINUTES 0.75 3. SUGGESTED MATERIAL: MILD STEEL Copyright 2006. david@fignoggle.com. figNoggle Designs. All rights reserved david@fignoggle.com 2/5/2006 figNoggle Designs / www.fignoggle.com TAP BLOCK FOR #10 and 1/4" HOLES CNC CONVERSION PLANS FOR YOUR SIEG X2 MINI-MILL. APPROVED DRO PLANS AND MORE AT **WWW.FIGNOGGLE.COM**.

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